



KEEP YOUR COOL

PREVENTING HEAT STRESS IN THE
WORKPLACE

1. Body's Response to Heat
2. Risk Factors
3. Signs, Symptoms, Prevention, and Treatment
4. Measuring Heat Stress
5. Heat-Related OSHA Standards
6. Recommended Heat Stress Exposure Limits
7. Heat Stress Prevention Program Elements
8. Case Studies – Occupational Safety and Health Review Commission
9. Review

Presentation Outline:



BODY'S RESPONSE TO HEAT

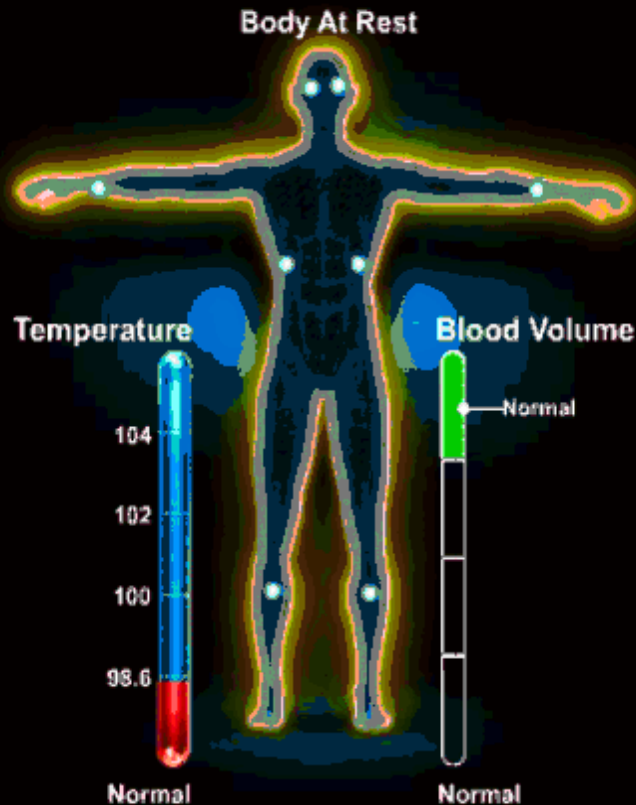
- Reduced blood flow to brain
 - Reduced mental alertness and comprehension
- Reduced blood flow to active muscles
 - Fatigue, loss of strength
- Increased sweating
 - Slipperiness

Coping with Heat

- Reduced blood flow to brain
 - Reduced mental alertness and comprehension
- Reduced blood flow to active muscles
 - Fatigue, loss of strength
- Increased sweating
 - Slipperiness

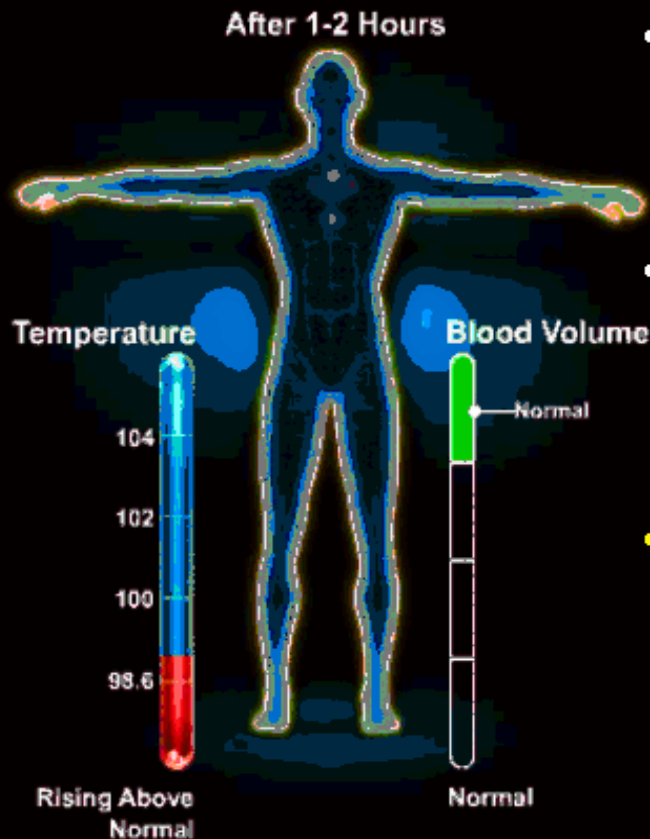
Effects of Body's Response

Physiology of Heat Stress



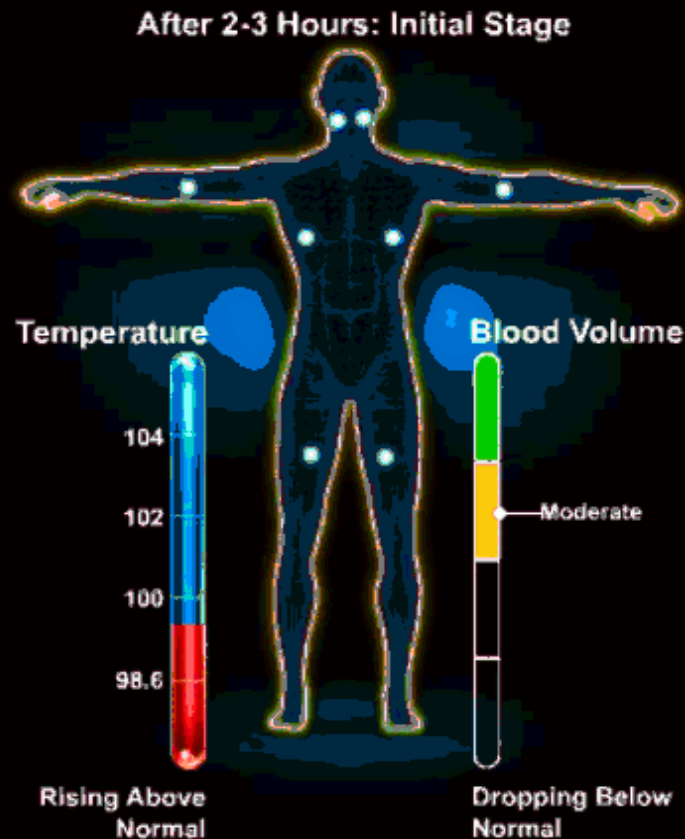
During both rest and activity, the human body tries to maintain an internal temperature of 98.6 F.

Physiology of Heat Stress



- Hot weather, heat sources, and hard work raise the body's core temperature.
- Heated blood is pumped to the skin's surface, where body heat transfers to the environment, if cooler.
- If heat has to be shed faster, sweat carries it outside skin and evaporates to aid cooling.

Physiology of Heat Stress



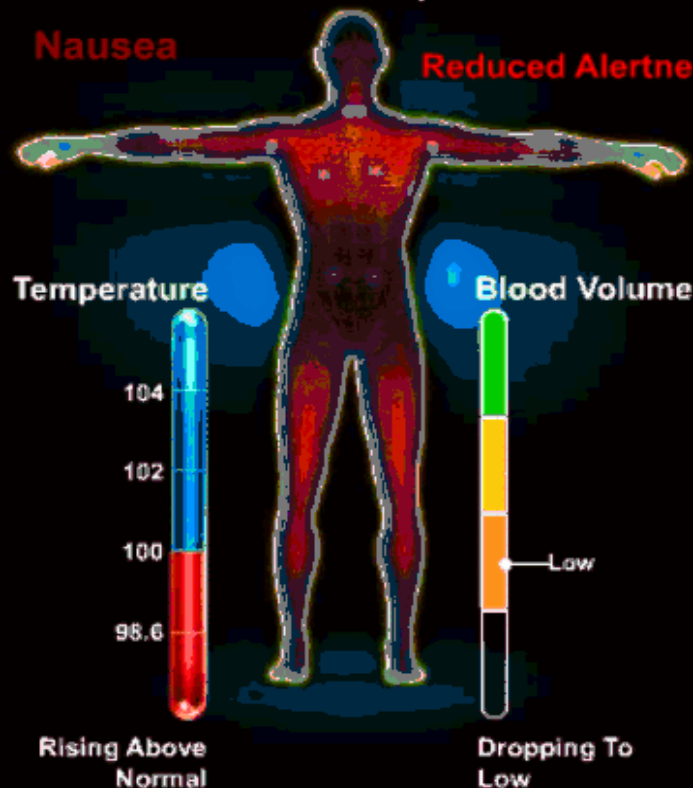
- During heavy work, a body can lose 1-2 liters of water per hour.
- After 2-3 hours of fluid loss, a person is likely to:
 - Lose endurance
 - Become uncomfortable
 - Feel hot
 - Become thirsty

Physiology of Heat Stress

After 3-6 Hours: Heat Cramps/Heat Exhaustion

Nausea

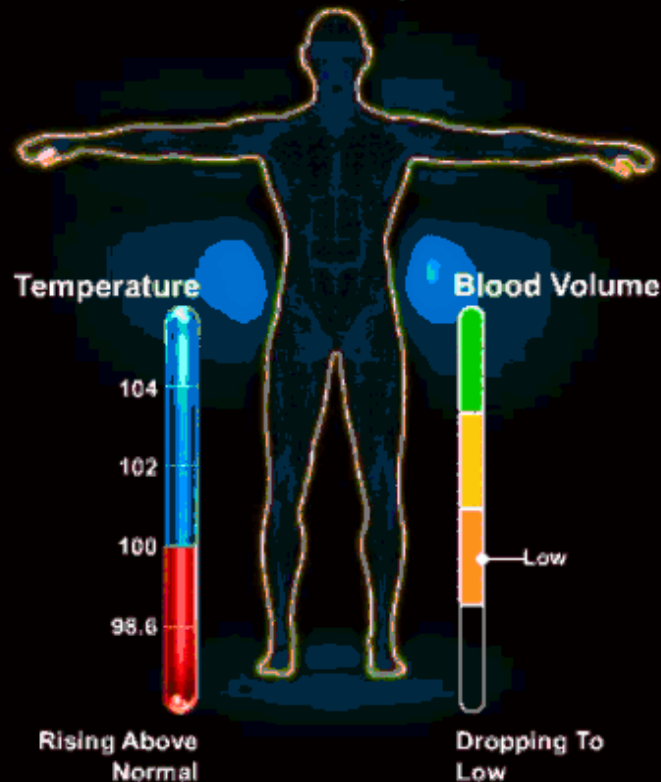
Reduced Alertness



- The longer a body sweats, the less blood there is to carry excess heat to skin or oxygen and nutrients to muscles.
- After 3 hours, a dehydrated worker may experience:
 - Headaches
 - Muscle fatigue
 - Loss of strength
 - Loss of accuracy and dexterity
 - Heat cramps
 - Reduced alertness
 - Nausea

Physiology of Heat Stress

After 3-6 Hours: Heat Cramps/Heat Exhaustion



- Water is key to cooling body and combatting heat stress.
- Without fluid replacement during an extended period of work, the body is at risk of exhaustion.
- Untreated heat exhaustion may lead to heat stroke.

Temperature (F) versus Relative Humidity (%)

°F	90%	80%	70%	60%	50%	40%
80	85	84	82	81	80	79
85	101	96	92	90	86	84
90	121	113	105	99	94	90
95		133	122	113	105	98
100			142	129	118	109
105				148	133	121
110						135

HI

Possible Heat Disorder:

80°F - 90°F	Fatigue possible with prolonged exposure and physical activity.
90°F - 105°F	Sunstroke, heat cramps and heat exhaustion possible.
105°F - 130°F	Sunstroke, heat cramps, and heat exhaustion likely, and heat stroke possible.
130°F or greater	Heat stroke highly likely with continued exposure.

- High air temperature reduces effectiveness of the cooling system
- High humidity reduces evaporation rate of sweat
- Excess loss of sodium
- Dehydration

When Cooling Mechanisms Fail



RISK FACTORS

$$S = (M - W) \pm C \pm R \pm K - E - Res$$

- S = the change in heat content of the body
- M = heat produced by metabolism
- W = rate of mechanical work accomplished
- C = net heat exchange by convection
- R = net heat exchange by radiation
- K = net heat exchange involving direct transfer
- E = body heat loss by evaporation
- Res = rate of heat exchange by respiration

Body Heat Balance Equation

- Temperature
- Relative humidity
- Radiant heat
- Air velocity

Environmental Factors

- Individual variability
- Acclimatization
- Age
- Overweight / body fat
- Drugs
- Caffeine
- History of heat-related illness

Individual Factors

- Workload
 - Type of work
 - Level of physical activity
 - Time spent working
- Clothing
 - Weight (heavy vs. breathable)
 - Color (dark vs. light)
 - PPE and protective gear / clothing

Work-related Factors

- Protective gear – police and emergency responders
- PPE and clothing adjustment factors
 - –Level A suit without microclimate cooling: 50°F

Guide for the Selection of Personal Protective Equipment for Emergency First Responders, 2nd Edition, DHS Security Guide 102-06 January 2007

Work-related Clothing and PPE



Signs, Symptoms, Prevention, and Treatment

Cause	Signs/ Symptoms	Treatment	Prevention
<input type="checkbox"/> Hot humid environment and plugged sweat glands	<input type="checkbox"/> Red bumpy rash with severe itching	<input type="checkbox"/> Change into dry clothes <input type="checkbox"/> Avoid hot environments <input type="checkbox"/> Rinse skin with cool water	<input type="checkbox"/> Wash frequently to keep skin clean and dry

Heat Rash

Cause	Signs/ Symptoms	Treatment	Prevention
<input type="checkbox"/> Over-exposure to the sun	<input type="checkbox"/> Red, painful, or blistering and peeling skin	<input type="checkbox"/> For skin blisters, seek medical aid <input type="checkbox"/> Use skin lotions (avoid topical anesthetics) and work in the shade	<input type="checkbox"/> Work in the shade: cover skin with clothing; use suntan lotions with a sun protection factor of at least 15

Sunburn

Cause	Signs/ Symptoms	Treatment	Prevention
<input type="checkbox"/> Muscle spasms that result from lack of water replenishment	<input type="checkbox"/> Painful cramps in arms, legs, or stomach which may occur suddenly at work or later at home	<input type="checkbox"/> Move to a cool area; loosen clothing and drink cool salted water (1 tsp. salt per gallon of water) or commercial fluid replacement beverage <input type="checkbox"/> If severe or if they don't go away, seek medical aid	<input type="checkbox"/> Drink water and / or carbohydrate-electrolyte liquids



Heat Cramps

Cause	Signs/ Symptoms	Treatment	Prevention
<input type="checkbox"/> Not enough blood flowing to the head, causing loss of consciousness	<input type="checkbox"/> Sudden fainting after at least two hours of work <input type="checkbox"/> Cool moist skin <input type="checkbox"/> Weak pulse	<input type="checkbox"/> Fainting may be due to a heart attack or other illness <input type="checkbox"/> GET MEDICAL ATTENTION <input type="checkbox"/> Assess need for CPR <input type="checkbox"/> Move to a cool area <input type="checkbox"/> Loosen clothing <input type="checkbox"/> Make person lie down <input type="checkbox"/> If conscious, offer sips of cool water	<input type="checkbox"/> Reduce activity levels and/or heat exposure <input type="checkbox"/> Drink fluids regularly <input type="checkbox"/> Gradual acclimatization of workers <input type="checkbox"/> Workers should check on each other to help spot the symptoms which often precede heat stroke

Heat Syncope

Cause	Signs/ Symptoms	Treatment	Prevention
<input type="checkbox"/> Inadequate salt and water intake causes a person's body's cooling system to start to break down	<input type="checkbox"/> Heavy sweating <input type="checkbox"/> Cool moist skin <input type="checkbox"/> Body temperature over 100.4°F <input type="checkbox"/> Weak pulse <input type="checkbox"/> Normal or low blood pressure <input type="checkbox"/> Person is tired, weak, clumsy, upset or confused <input type="checkbox"/> Person is very thirsty <input type="checkbox"/> Panting or breathing rapidly <input type="checkbox"/> Vision may be blurred	<input type="checkbox"/> GET MEDICAL AID <input type="checkbox"/> This condition can lead to heat stroke <input type="checkbox"/> Move the person to a cool shaded area <input type="checkbox"/> Loosen or remove excess clothing <input type="checkbox"/> Provide cool water to drink (salted if possible) <input type="checkbox"/> Fan and spray with cool water	<input type="checkbox"/> Reduce activity levels and/or heat exposure <input type="checkbox"/> Drink fluids regularly <input type="checkbox"/> Workers should check on each other to help spot the symptoms which often precede heat stroke

Heat Exhaustion

Cause	Signs/ Symptoms	Treatment	Prevention
<input type="checkbox"/> If a person's body has used up all its water and salt, it will stop sweating, which can cause body temperature to rise	<input type="checkbox"/> High body temperature (over 105.8°F) and any one of the following: <ul style="list-style-type: none"> ○ weakness ○ the person is confused, upset or acting strangely ○ hot, dry, red skin ○ a fast pulse ○ headache or dizziness <input type="checkbox"/> In later stages, a person may pass out and have convulsions	<input type="checkbox"/> CALL AMBULANCE <input type="checkbox"/> This condition can be fatal <input type="checkbox"/> Remove excess clothing <input type="checkbox"/> Fan and spray the person with cool water <input type="checkbox"/> Offer sips of cool water if the person is conscious <input type="checkbox"/> Do NOT send home or leave unattended unless approved by a physician	<input type="checkbox"/> Reduce activity levels and/or heat exposure <input type="checkbox"/> Drink fluids regularly <input type="checkbox"/> Workers should check on each other to help spot the symptoms which often precede heat stroke

Heat Stroke

- Humans perspire as a means of cooling the body.
- The higher the relative humidity, the less perspiration can be evaporated, reducing the cooling effect of evaporation and increasing heat load in the body.
- The combination of rising temperature and work demands can lead to heat stress situations for workers.

Temperature, Humidity and Body Cooling

Acclimatization

- Acclimatization is the ability of our body to adapt to working in a hot environment.
- Initial benefits occur within a few days. Longer-term benefits take a few weeks of exposure in a hot environment.
- Acclimatization can be lost quickly (for example, over a long weekend). Loss of acclimatization due to short absences (2 days or less) can be made-up quickly, but longer absences take up to a week to be made-up.
- Often, outdoor workers are considered not to be acclimatized because they don't work at higher enough temperatures for long enough.



- For workers who have had experience working in a hot environment:

Day 1	Day 2	Day 3	Day 4
50% exposure	60% exposure	80% exposure	100% exposure

- For workers who have not had experience working in a hot environment:

Day 1	Day 2	Day 3	Day 4	Day 5
20% exposure	40% exposure	60% exposure	80% exposure	100% exposure

Acclimatization Regimens

Re-Acclimating

- **After long absences**
 - 50% exposure on day back
 - 20% per day increase for the next 2 days
 - Final 10% on the 3rd day



- Heat stress policy (or sun safety policy)
- Heat stress program or hot weather plan (could be part of a sun safety program):
 - Risk assessment process
 - Control measures: general controls and job specific controls
 - Training and education of workers
 - Incident response, reporting and investigation including first aid
 - 'Check' elements: workplace inspections, annual audits, documentation

Heat Stress Management

1. **Operational Review:** to gain an understanding of the operational environment and risk factors for heat stress
2. **Job Safety Analysis:** for specific positions/tasks which may have elevated risk
3. **Daily Assessment:** during summer, assessment undertaken when pre-determined trigger values are reached (for example, humidex = 30°C, Environment Canada Heat Advisory's):
 - **WBGT** (web bulb globe temperature) assessed using 'heat stress monitor' or **humidex** assessed using 'thermal hygrometer'
 - Adjustments for clothing, radiant heat, work rate, work/rest cycle
 - Need a monitoring plan: who, where, when, how

Heat Stress Risk Assessment

- Provide heat stress information and training through verbal and written instructions, annual heat stress training, orientation training, safety talks, etc
- Encourage workers to keep hydrated: drink 1 cup of water every 20 minutes
- Workers to report symptoms of heat stress
- Encourage self-limitation of exposure when supervisor is not present
- Workers to look out for signs and symptoms of heat stress in co-workers
- Additional training for high risk workers
- Encourage healthy lifestyles

General Control Measures

Humidex 1 (°C)	Response Actions	Humidex 2 (°C)
25 – 29	Supply water to workers on an 'as needed' basis	32 – 35
30 – 33	Post ' <u>Heat Stress Alert</u> ' notice Encourage workers to drink extra water Start recording hourly temperature and relative humidity	36 – 39
34 – 37	Post ' <u>Heat Stress Warning</u> ' notice Notify workers that they need to drink extra water Ensure workers are trained to recognize symptoms	40 – 42
38 – 39	Work with 15 minutes of relief per hour can continue Provide adequate quantities of cool (10 – 15°C) water At least one cup (250mL) of water every 20 minutes per worker Workers with symptoms should seek medical attention	43 – 44
40 – 41	Work with 30 minutes of relief per hour can continue, in addition to previously listed actions	45 – 46*
42 – 44	If feasible, work with 45 minutes of relief per hour can continue, in addition to previously listed actions	47 – 49*
> 45*	Only medically supervised work can continue	> 50*

Humidex 1:

- Unacclimatized, moderate work rate
- Acclimatized, heavy work rate

Humidex 2:

- Unacclimatized, light work rate
- Acclimatized, moderate work rate

- Provide barriers to shield workers from radiant heat exposure.
- Provide cooling fans when air temperature is below skin temperature (35°C) and the humidity is below 70%. Above these levels causes more heating.
- Consider cooling or dehumidifying the workplace.
- Provide mechanical aids for material handling — dollies, carts, lifting devices — to reduce physical activity. Organize the work to reduce the pace of activity.

Job Specific Control Measures

- If possible, postpone strenuous work until a cooler time of the day.
- If work is done outside, ensure that shaded areas are available.
- Rotate workers in and out of hot work areas whenever possible.
- Consider cooling vests, if feasible and effective for the worker.

Job Specific Control Measures

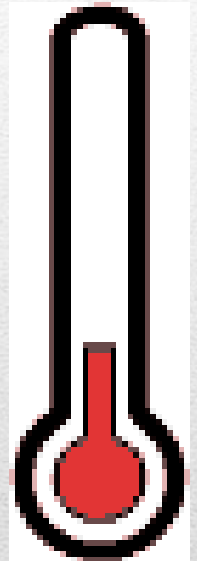
Protection
Measures
Workers
Should
Take

USE THESE SIX SIMPLE STEPS TO PROTECT YOURSELF

- 1** Know the signs and symptoms of heat stress
- 2** Watch out for symptoms in yourself and others
- 3** Wear sunscreen, a hat, and lightweight, loose-fitting clothing
- 4** Drink water often - avoid drinks with alcohol and caffeine
- 5** Take breaks in the shade and more often on hot days
- 6** Know how your workplace deals with heat stress

❖ The five major types of engineering controls

1. Ventilation
2. Air cooling
3. Fans
4. Shielding
5. Insulation



Engineering Control

- General ventilation is used to dilute hot air with cooler air (generally cooler air that is brought in from the outside)
- Air treatment/air cooling differs from ventilation because it reduces the temperature of the air by removing heat (and sometimes humidity) from the air

Engineering Controls

- Air conditioning is a method of air cooling, but it is expensive to install and operate
- Local air cooling can be effective in reducing air temperature in specific areas

Engineering Controls

- Heat conduction methods include insulating the hot surface that generates the heat and changing the surface itself
 - Shields, can be used to reduce radiant heat, i.e. heat coming from hot surfaces within the worker's line of sight

Engineering Controls

- **Work rate**
 - The fastest way to decrease the rate of heat production is to decrease the work rate.
- **Age** – (over 40)
 - The maximum possible output of heat decreases with age.
 - Older people start sweating later and at a lower rate.
- **Body size**
 - Skin area to weight ratios



Work Practice Controls

- Knowledge of the hazards of heat stress
- Recognition of predisposing factors, danger signs, and symptoms
- Awareness of first-aid procedures for, and the potential health effects of, heat stroke
- Employee responsibilities in avoiding heat stress

Administrative Controls & Work Practices

- Dangers of using drugs, including therapeutic ones, and alcohol in hot work environments
- Use of protective clothing and equipment
- Coverage of environmental and medical surveillance programs and the advantages of worker participation in such programs



Administrative Controls & Work Practices

- **Personal monitoring**

- Heart rate
- Recovery heart rate
- Oral temperature
- Extent of body water loss



Work Monitoring Programs

- Knowledge of hazards
- Predisposing factors – age, etc.
- Signs and symptoms
- PPE
- First aid
- Health effects of heat stroke



Training



Measuring Heat Stress

- Temperature
 - Three thermometers
 - 5-minute averages using two-second readings from each thermometer
- Relative humidity
 - A single relative humidity sensor
 - 5-minute averages

NOAA NWS Meteorological Measurements

- WET BULB (WB) THERMOMETER
 - WB is measured with a thermometer that has a wet wick, which takes into account RH and wind speed (evaporative cooling)
- GLOBE (G) THERMOMETER
 - G indicates radiant heat exposure
 - A temperature sensor is placed inside a blackened copper sphere
- DRY BULB (DB) THERMOMETER
 - DB is the ambient air temperature

Wet Bulb Globe Temperature (WBGT) Devices

- HS Index devices [Temp and RH] Body temperature
 - Ear sensor
 - Skin sensor
- Note: OSHA does not view ear canal or skin sensors as sufficiently reliable to use in compliance evaluations.

Personal Monitors

- Uses NOAA NWS data
- Allows workers and supervisors to calculate the OSHA heat index for their worksite
- Displays a risk level for outdoor work

OSHA Heat Safety Phone App

https://www.osha.gov/SLTC/heatillness/heat_index/heat_app.html

OSHA Heat Safety Phone App

- Wet Bulb Globe Temperature (WBGT) takes into account:
 - temperature
 - humidity
 - wind speed
 - sun angle
 - cloud cover (solar radiation)
- Note: The WBGT differs from the OSHA heat index [OSHA HI takes into consideration T & RH and is calculated for shady areas].
- Military services, agencies, many nations, and a few states use the WBGT as a guide to managing workload in hot environments

NWS WBGT Prototype

<http://www.weather.gov/tsa/wbgt>

NOAA NWS Tulsa WBGT



HEAT-RELATED OSHA STANDARDS

- OSHA does not have a specific standard that covers working in hot environments
- General Duty Clause, Section 5(a)(1): in addition to compliance with hazard-specific standards, all employers must provide a work environment “free from recognized hazards that are causing or are likely to cause death or serious physical harm” to employees. 29 U.S.C. § 654(a)(1)

General Duty Clause

- OSHA has issued GDC citations for heat exposures in the following industries:
 - Landscaping
 - Roofing
 - Farming
 - Construction/paving
 - Tree cutting
 - Garbage collection
- 35 Citations issued 2015–2016

Heat Exposure Citations



RECOMMENDED HEAT STRESS EXPOSURE LIMITS

- NOAA's National Weather Service Heat Index
- OSHA's Modified NWS Heat Index ACGIH TLVs for Chemical Substances
- and Physical Agents (Thermal Stress) Heat Stress and Heat Strain

Exposure Limits

NOAA's National Weather Service

Heat Index

Temperature (°F)

Relative Humidity (%)		80	82	84	86	88	90	92	94	96	98	100	102	104	106	108	110
	40	80	81	83	85	88	91	94	97	101	105	109	114	119	124	130	136
	45	80	82	84	87	89	93	96	100	104	109	114	119	124	130	137	
	50	81	83	85	88	91	95	99	103	108	113	118	124	131	137		
	55	81	84	86	89	93	97	101	106	112	117	124	130	137			
	60	82	84	88	91	95	100	105	110	116	123	129	137				
	65	82	85	89	93	98	103	108	114	121	128	136					
	70	83	86	90	95	100	105	112	119	126	134						
	75	84	88	92	97	103	109	116	124	132							
	80	84	89	94	100	106	113	121	129								
	85	85	90	96	102	110	117	126	135								
	90	86	91	98	105	113	122	131									
	95	86	93	100	108	117	127										
	100	87	95	103	112	121	132										

Likelihood of Heat Disorders with Prolonged Exposure or Strenuous Activity

Caution

Extreme Caution

Danger

Extreme Danger

NOAA's National Weather Service Heat Index

- Based on a modification of NOAA's National Weather Service (NWS) Heat Index System
 - NOAA's system relates a given heat index to a “caution level”
 - The NOAA NWS heat index is calculated from two numbers: the air temperature and the relative humidity
 - OSHA points out that NOAA devised the heat index values for shaded conditions and light winds

OSHA Guidance for Heat Stress

Heat Index	Risk Level	Protective Measures
Less than 91°F	Lower (Caution)	Basic heat safety and planning
91°F to 103°F	Moderate	Implement precautions and heighten awareness
103°F to 115°F	High	Additional precautions to protect workers
Greater than 115°F	Very High to Extreme	Triggers even more aggressive protective measures

OSHA Caution Labels

- OSHA does not provide an explanation as to how it modified the NOAA NWS heat index or how to adjust the heat index based upon the amount of sunshine or level of work.
- Here is what OSHA does say -
 - –“**Full sunshine can increase heat index values by up to 15° Fahrenheit.** Strenuous work and the use of heavy or specialized protective clothing also have an additive effect. As a result, the risk at a specific heat index could be higher than that listed in the [table] if the work is in direct sunlight without a light breeze, or if work involves strenuous tasks or the use of heavy or specialized protective clothing. Extra measures, including implementing precautions at the next risk level, are necessary under these circumstances.”















OSHA Explanation of Caution Labels

- Assumes that nearly all acclimatized, fully clothed workers with adequate water and salt intake can work without exceeding a deep body temperature of 100.4°F
- Measurement of deep body temperature is impractical for monitoring the workers' heat load
- WBGT is the simplest and most suitable technique to measure the environmental factors

ACGIH® TLVs®

Allocation of Work in a Cycle of Work and Recovery	TLV [WBGT values in °F]				Action Limit [WBGT values in °F]			
	Light	Moderate	Heavy	Very Heavy	Light	Moderate	Heavy	Very Heavy
75 to 100%	87.8	82.4	-	-	82.4	77.0	-	-
50 to 75%	87.8	84.2	81.5	-	83.3	78.8	75.2	-
25 to 50%	89.6	86.0	84.2	82.4	85.1	80.6	77.9	76.1
0 to 25%	90.5	88.7	86.9	86.0	86.0	84.2	82.4	80.6

TLV WBGT Values

	ACGIH		OSHA	
Measured in the sun				
Measured in the shade				
Uses Temperature				
Uses RH				
Uses Wind				
Uses Cloud Cover				
Uses Sun Angle				

Comparison – ACGIH and OSHA

- The NOAA NWS HI relies on only two variables, T and RH
 - Obtain Temperature = 90°F
 - Obtain Relative Humidity = 42%
 - Use the NOAA NWS Heat Stress table, interpolate to obtain the result
 - Compare the result with OSHA Guidance
- A OSHA HI of 92°F = “Moderate Risk Conditions”
- Note: For light work, in clear skies, in accordance with OSHA Guidance, the heat index may be increased 0 – 15°F. For our example, the clothing adjustment factor is “0.”

Sample Data – OSHA Guidance

- Develop your plan before heat index levels rise
- Train workers before it gets hot Track the weather daily to assess risk
- Implement heat stress plan when HI >80°F
- Take protective measures appropriate for the risk level

OSHA Guidance Approach

- Employers should establish a program that includes:
 - Training for supervisors and employees
 - Heat acclimatization
 - Proper hydration
 - Work/rest regimens
 - Access to shade or cool areas
 - Prompt medical attention to workers who show signs of heat-related illness
 - Monitoring weather reports
 - Scheduling jobs to cooler parts of the day

Preventing Heat-Related Illness – Employers

Plan Element	Heat Index Risk Level			
	Lower (Caution)	Moderate	High	Very High/Extreme
Supplies (ensuring adequate water, provisions for rest areas, and other supplies)				
Emergency planning and response (preparing supervisors and crews for emergencies)				
Worker acclimatization (gradually increasing workloads; allowing more frequent breaks as workers adapt to the heat)				
Modified work schedules (establishing systems to enable adjustments to work schedules)				
Training (preparing workers to recognize heat-related illness and preventive measures)				
Physiological, visual, and verbal monitoring (using direct observation and physiological monitoring to check for signs of heat-related illness)				

OSHA Heat Prevention Plan Elements

- Designate a person to develop, implement, and manage the program
- Monitor the temperature (e.g., heat index and wet bulb globe temperature) at the worksite
- Provide water and rest breaks in a shaded, cool area
- Acclimatize workers by gradually increasing the exposure to heat or a hot environment
- Modify work schedules as necessary to reduce workers' exposure to heat
- Train workers on the signs and symptoms of heat illness
- Monitor workers for signs of heat stress Plan for emergencies and response

Elements of a Heat Stress Prevention Plan

- Workers should do the following:
 - Drink water and other liquids
 - Eat during lunch and breaks
 - Wear light colored, loose-fitting, breathable clothing (e.g., cotton)
 - Wear wide-brimmed hats
 - Take breaks in shade or cool area
 - Monitor your condition and that of co-workers
 - Tell supervisor if you have symptoms
 - Talk with your doctor about medications

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QUESTIONS
