

In partnership with the Portage County Safety Council

This course will cover:

- Safety at your enterprise
 - ✓ What's the current state of safety?
 - ✓ What aspects of safety in your manufacturing environment could be improved?
 - ✓ What are the stated safety goals or would be considered an ideal environment?
 - *This kick-off section is best established and presented by the highest-ranking person available (plant manager or other sr. executive) at the very beginning of the workshop to set the appropriate tone that aligns with company policies and culture.*
- Safety in the context of manufacturing
 - ✓ Societal Trends Affecting Industry
 - ✓ Safety and Productivity
 - ✓ The 3 primary elements of the Safety Maturity Index (SMI)
 - Culture
 - Policy/Procedures
 - Technology/Techniques
 - How the elements are interrelated
 - ✓ Introduction of the Safety/Productivity RIO calculator
- Safety Laws, Standards and Compliance
 - ✓ Compliance to the OSHA regulations for machinery safety?
 - ✓ What are the laws and how do safety standards help you comply with them?
 - ✓ Default requirements and the *Minor Servicing Exception*
- Risk Assessment and Evaluation Methods
 - ✓ Hazard identification
 - ✓ What is risk?
 - ✓ How to assess and quantify risk?
 - ✓ Evaluation of risk as acceptable/unacceptable



- Risk Reduction Methods & Technologies
 - ✓ What are the various means of reducing the risk of injury on machines?
 - ✓ Which are appropriate and most practical for your application?
 - ✓ ALARP – As low as reasonably possible
 - ✓ Practicability/Justification for OSHA's minor servicing exception
- The Safety Functional Requirements Specification (SFRS)
 - ✓ For functional safety engineered solutions
 - ✓ Engineering study
 - ✓ Stop-time calculation
- Safety Circuits Designs & Verification
 - ✓ What makes a control circuit a safety circuit?
 - ✓ The elements that define performance level (PL), category and safety integrity level (SIL)
 - ✓ What level of PL or SIL is appropriate?
 - ✓ How is the engineering verified and documented?
- Commissioning and Validation of the risk mitigation solution
 - ✓ How to ensure the design meets the PL or SIL requirements
 - ✓ The steps and tools to ensure the safety mitigation investment met the requirements
- Wrap-up and next steps
 - ✓ Recommendations on how to address each of the 3 elements of safety maturity.
 - ✓ Discuss the immediate next steps

Fall 2021 Online Course Schedule:

1. Wednesday, September 1, 2021, 11am-12pm, on Zoom Webinar
2. Wednesday, September 8, 2021, 11am-12pm, on Zoom Webinar
3. Wednesday, September 15, 2021, 11am-12pm, on Zoom Webinar
4. Wednesday, September 22, 2021, 11am-12pm, on Zoom Webinar
5. Wednesday, September 29, 2021, 11am-12pm, on Zoom Webinar



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